

**Garant****Hand tap set, left-hand thread, uncoated, M-LH: M6****Order data**

Order number	130460 M6
GTIN	4062406398118
Item class	11G

**Description****Version:**

Set of three, **consisting of taper, second, and plug tap.**

**Application:**

For metric left-hand thread to DIN13.

**Technical description**

Thread Ø	6 mm
Thread size	M6
Shank square □	4.9 mm
Overall length L	50 mm
Number of cutting edges Z	3
Number of clamping slots	3
Thread depth	18 mm
Thread type	M-LH
Tool material	HSS
Shank Ø D <sub>s</sub>	6 mm
Tapping hole Ø	5 mm

Thread pitch	1 mm
Standard	DIN 352
Tolerance class	ISO 2 6H
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	D
Taper lead form	C
Taper lead form	A
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium (short chipping)	suitable only under restricted conditions		
Alu > 10% Si	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		

GG(G)	suitable only under restricted conditions
Uni	suitable only under restricted conditions
Oil	suitable
dry	suitable only under restricted conditions